

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

**PATENT APPLICATION**

**Title:** Tracking the Distribution of Prescription Drugs and other Controlled Articles

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**Related Applications:**

This application claims priority from Provisional Application U.S. Application #60/230,764, filed September 7, 2000.

**Government Funded Research:** Not Applicable

**BACKGROUND OF THE INVENTION**

**1. Field of the Invention**

The invention is in the field of sample distribution and inventory control.

**2. Description of the Background Art**

The Prescription Drug Marketing Act of 1987 (PDMA) passed by the US Congress attempts to regulate and track the disbursement of sample pharmaceutical drugs and controlled substances to licensed practitioners nationwide. Prior to PDMA, there was no specific legislation regulating the flow of product samples to practitioners. As a result, significant diversion of substances, including prescription drugs and controlled drugs by

practitioners and pharmaceutical sales representatives as well other parties was not only possible, but also prevalent. Pharmaceutical sales representatives meet with and distribute free samples of pharmaceutical products to practitioners. The Pharmaceutical Industry builds sales of its products indirectly, through the prescription of specific drugs by practitioners, to the general public.

The PDMA of 1987 did much to address the issues contributing to drug diversion, mandating specific tracking mechanisms and data elements required to be monitored in an effort to detect and prevent drug diversion. These measures included paper documents (Sample Disbursement Forms – SDFs), which are to be filled out by pharmaceutical representatives and signed by licensed practitioners. These forms capture information about the date of the sampling activity, the product disbursed, quantities, practitioner information such as name, address, DEA#, etc. In this manner, a comprehensive record of the transaction would be available for audit by both pharmaceutical companies as well as outside regulatory agencies such as the Drug Enforcement Agency (DEA) and Food and Drug Administration (FDA)..

While certainly better than no system at all, these paper-based systems still have significant drawbacks such as:

- 1.) rely on the representative to send in forms in a timely manner for processing. As a matter of routine, representatives often wait weeks to send in forms, contributing to a significant time lag between the time of transaction and ultimate receipt of completed data by a pharmaceutical client;

- 2.) errors related to incorrect completion of forms and data capture of form information;
- 3.) difficult or sometimes impossible to reconcile sample inventories due to time delay in processing of data from multiple disparate sources, using time-intensive processes; and
- 4.) significant processing time.

This process is generally referred to as a “rep-centric” process. i.e. one in which a pharmaceutical sales representative determines all actions related to the disbursement of product samples and recording of this activity, including accuracy and timeliness of the submission.

The computing revolution of the 1980’s did have an effect however. By the early/mid 1990’s a number of companies developed electronic versions of these paper-based sample-tracking systems. Then, as now, most or all of these systems promise tremendous improvement over paper-based processing. Unfortunately, however, significant drawbacks remain, such as:

- 1.) systems are still completely rep-centric, that is, they give complete authority to the sales representative to create/edit records and information about sampling transactions.
- 2.) electronic systems (at the time) could not offer electronic signatures that were legally binding (as is an original signature on a sample disbursement form). For this reason,

most electronic Sales Force Automation systems (SFA's) work in concert with, rather than instead of, existing paper-based systems. This is generally referred to as a hybrid or dual system.

- 3.) electronic hybrid systems rely on a representative to act as data-entry clerks by replicating the paper-based data in the electronic environment, resulting in not only inaccurate data, but also a reduction in valuable selling time by the sales force.
- 4.) ultimately, electronic systems still relied on the representative to synchronize his/her transaction data in a timely manner. Even if a diligent representative synchronized weekly, there still exists a significant time lag in receipt of this sensitive data.
- 5.) hybrid systems, by definition, create additional disparate data streams. Although these streams are meant to be identical, they often are not, resulting in the need to reconcile the data streams.
- 6.) the electronic/hybrid systems report data from the disbursement after the transaction has occurred. There is no reasonable way to enforce the timely submission (synchronization) of this information in these systems.

Presently, no system, paper or electronic exists which addresses these and other driving needs of PDMA compliance, as well as additional data requirements of pharmaceutical companies.

In an effort to address these needs, the hereindisclosed system is a completely new approach to sample accountability. By leveraging existing widespread technologies

and re-engineering the sample accountability process flow, this system promises to completely recreate the sample disbursement process, as it presently exists.

## **SUMMARY OF THE INVENTION**

On December 4, 2000, new regulations went into effect that directly impact all pharmaceutical companies in many ways. These regulations are covered in the following document "DEPARTMENT OF HEALTH AND HUMAN SERVICES Food and Drug Administration 21 CFR Parts 203 and 205 [Docket Nos. 92N-0297 and 88N-0258] RIN 0910-AA08 prescription Drug Marketing Act of 1987; Prescription Drug Amendments of 1992; Policies, Requirements, and Administrative Procedures AGENCY: Food and Drug Administration, HHS. ACTION: Final rule

The hereindisclosed inventive system (System) was created to address many issues related to this ruling. By leveraging state of art technologies the System revolutionizes the way pharmaceutical companies disburse and track all samples to both the pharmaceutical sales representative and the licensed practitioner. With the advent of handheld computing and wireless technologies, the system process also leverages inventory management and bar code scanning, thus creating an overall process that addresses many needs.

By utilizing a portable device incorporating an operating system such as Palm OS or Windows CE device (e.g., Palm VII, HP Pocket PC or Symbol Technologies

SPT1500) a pharmaceutical sales representative can conduct product detailing electronically in “Real Time” using the System. Such devices are referred to as Personal Digital Assistants (PDAs). (Palm® and Palm OS® are registered trademarks of Palm Computing, Inc. or 3Com, Inc. and their subsidiaries. Windows CE® is a registered trademark of Microsoft Corporation.) The process begins with the representative entering his/her unique identifier. Next the representative will enter the practitioner’s unique identifier. After entering the practitioner information the representative records sample detail information. This can be accomplished utilizing a bar code scanner incorporated on the hand held device. In an optimum situation each product has a bar code label affixed that corresponds to detailed product information (i.e. lot #, expiration etc.). After completing this information the representative presents a summary of the order on his/her hand held device for review by the practitioner. Upon review and acceptance the practitioner “digitally” signs the product request on the PDA. A date/time stamp is recorded when the practitioner signs the record. To complete the order the representative countersigns the sample request. This will again create a date/time stamp on this order.

The order is now complete on the hand held device. This completed order is now transmitted via a wireless technology to the System’s central processor. The central processor receives this order/transaction and process it using specific business logic to evaluate and authorize this transaction – in “real time”. The specific business logic is specified by each pharmaceutical company to satisfy its own business needs. No samples can be left with the practitioner without authorization from central processor. Upon

authorization, central processor will update a representative “Virtual Inventory” of samples. These processes, real time authorization and real time virtual inventory updating, are both new concepts for this industry. By authorizing all samples left with a practitioner, no activity by a representative can be conducted without the authority of the central processor. This changes the current process; receiving disbursement data anywhere from hours to days and sometimes weeks after a call has been completed. Pharmaceutical companies now have up-to date disbursement information as it is being transacted.

If a call cannot be conducted via the hand held device (i.e. practitioner will not sign a device, hard ware software failure, lack of connectivity etc.) the System’s process would allow the representative to complete the transaction in “Real Time” by utilizing The system’s Fax Back (FB) facility. A representative then uses a Sample Disbursement Form (SDF) with a unique document ID to conduct the transaction. The form is filled out with all the necessary information as outlined above and signed by the physician. The representative then uses a facsimile to send the paper form to the FB service (via an 800 number Fax Server) for processing and authorization. Upon receipt, the information from the form is data entered and processed according to the business logic outline above. If approved an authorization code is generated and attached to the form and then “Faxed Back” to the practitioner’s office. This form serves two purposes, one is to serve as a receipt of the transaction, and the second is to acknowledge to the representative this is a valid transaction.

In the event the representative cannot use either the hand held device or the FB service, a third option the System Interactive Voice Response (IVR) facility is available for conducting a sample disbursement call. The IVR process begins with the representative using a SDF form with a unique document ID to conduct the transaction, like the FB option form. After completing the form the representative phones central processor. Data from the call is now entered into the central processor service via a phone IVR system. Once the data entry is complete the system reads back to the representative an authorization number that the representative writes on the SDF. Upon receipt of the authorization, the transaction is complete and the representative can now leave the practitioner with the requested samples. As with all of the above processes, the representative's virtual inventory is also updated to reflect this authorized transaction. The representative is now responsible for faxing the paper record in to central processor to complete the process.

The System process is broken down into two phases. The first is data collection in the field, the second is transaction authorization and updating of the control database to reflect the transaction.

## **BRIEF DESCRIPTION OF THE DRAWINGS**

Figure 1 is a flow chart of the virtual inventory process.

Figure 2 is an illustration of an exemplary pseudokey bar code.

Figure 3 is a flow chart showing the process of inventory transfers from one representative to another representative.

Figure 4 is a flow chart showing the authorization process.

Figure 5 is a flow chart showing the fax-back facility process.

Figure 6 is a flow chart showing the interactive voice response facility process.

Figure 7 is a flow chart of the data flow using a handwriting recognition system.

Figure 8 is an illustration of an exemplary sample disbursement form.

Figure 9 is a representational illustration of an exemplary System configuration, illustrating exemplary communication technologies.

## **DETAILED DESCRIPTION OF THE INVENTION**

The System implements a great change in sample accountability processing. By addressing the problems with current systems, as well as the very reason that PDMA exists today (methods of diversion, exacerbated by systems ill-equipped to handle the data flow), the System completely redesigns the sample disbursement process.

The System incorporates following components:

1. Just in Time (JIT) inventory management/warehouse product allocation.
2. Bar code scanning of product sample to ascertain accurate and complete information, as well as providing real-time reconciliation of sample data.
3. Real-Time validation of Practitioner credentials and other data.

4. Authorization for the representative to leave samples with a valid practitioner.

By addressing many issues above and beyond that of simple data collection, the System provides a complete environment in which pharmaceutical companies can accurately maintain representative inventory, insure that samples are left with valid practitioners, and insure compliance with PDMA requirements.

One central tenet of the System is inventory management. In the System's process, sample inventory is transferred to a virtual location. This is not only the representative's physical location, but is also represented by a warehouse sub-location in the System's database. In this manner, the product remains in the warehouse inventory, and is viewed as an available product in a unique virtual location corresponding to a single representative.

Another optional component of the System's process, involves the incorporation of bar codes on product samples. These bar codes represent pseudo-keys from which detailed product information can be ascertained. It is important to note, that by utilizing a pseudo-key instead of actual product information, the barcode number itself holds no specific meaning. This pseudo-key corresponds to a record in a centrally located product database, identifying the product, NDC code, lot#, quantity, expiration date, as well as any other pertinent information. This bar coded product information is linked to the representative's virtual inventory. Representatives can only sample product that has been

allocated to them (i.e. exists in their virtual warehouse location). Quantities sampled are deducted from the representative virtual inventory and the central inventory at the time of transaction.

In the System model, after data is collected, it is transmitted to a central source for collection and analysis. Information is verified/validated against known data sources. Examples include verification/validation of practitioner data against DEA and or State License tables, product information against inventory and product tables, and representative information against representative demographic data.

In the System model, a representative transacts in real-time, providing not only real-time data on the transaction time/place, but also providing up to the minute information on the validity of current practitioner information, as well as real-time inventory adjustment. In this manner, each representative provides a number of functions never before possible with such speed and accuracy:

- 1.) Provides actual date/time information of transaction. This information, along with practitioner information, inventory information, and other required data are then immediately available to other company functions (marketing, etc).
- 2.) By treating each rep/rep ID as a roaming virtual inventory, pharmaceutical clients and representatives are able to know with certainty exactly what a representative inventory should be. This simple fact is most impressive if one considers that

such control was never before possible, prompting PDMA to require physical inventories be performed by an independent source to verify a representative's inventory at least annually. Several pharmaceutical companies have adopted a quarterly approach to audits and inventories in an effort to better deter theft and diversion, as well as to simply improve the validity of sample inventory data.

- 3.) The onus of providing complete information is no longer on the representative. Rather, by providing specific key data elements, using pseudo keys for sensitive data elements (such as drug information, lot#, etc.) and relying on a central processing service central processor to provide this data, a representative no longer controls the transaction. Rather, the representative becomes a conduit for the information. In short, the System eliminates the rep-centric nature of most current systems. By removing the control from the representative, diversion is much more difficult.
- 4.) Pharmaceutical companies can gain access to real-time data on sample disbursement using the central processor, allowing better decision-making, and increased profitability.
- 5.) The system process also minimizes the amount of product that is "lost" annually. Tighter controls from the moment product is shipped from the pharmaceutical manufacturer will allow each company to track, at any given time, their outstanding product inventory. By nature of the System process this now

includes not just factory warehouse but the virtual warehouse locations as well.

This in turn should lower operating costs for these companies

## Real-Time Inventory Management

Typically, sample inventory is issued from the manufacturers warehouse and shipped to a “final” destination. In the case of representative sample inventories, once the product is shipped and leaves the warehouse, a proof of shipping (POS) is issued, followed by an acknowledgement of delivery (AOD) from the representative. Under current systems, once the warehouse receives the AOD, that inventory can no longer be accounted for or reconciled until an actual physical inventory takes place. Due to the inherent inaccuracies built into this time lag, inventory quantities cannot be reconciled accurately. Additionally, this time lag may contribute to potential diversion or loss of products. Figure 1 shows the information flow in the virtual inventory mechanism.

### Bar Code

1. Manufacturer/Warehouse issues bar-coded product and packaging for, preferably, all products to be distributed by representative. The product bar code, as illustrated in Figure 2, is a pseudo key, referring to a detailed product table in the central inventory system. This pseudo key corresponds to a product record containing detailed information, including, but not limited to:

- a. product Name

- b. product NDC Code
  - c. product lot number
  - d. product expiration date
  - e. product quantity (per package)
2. Once the product is picked and denoted in the warehouse management system as “shipped”, it is simultaneously allocated to a new virtual warehouse sub location, corresponding to the representative receiving the product(s). Each representative has a corresponding virtual warehouse location to which all sample products are allocated, and from which all sample disbursements are removed. In this fashion, the warehouse management system maintains a “virtual inventory” of product samples for each representative. This virtual inventory (VI) is maintained in real-time via the transactional nature of the System on the System network. Virtual inventory also allows pharmaceutical companies to ship product to their field sales force based upon thresholds set by the company. The system can monitor inventory levels and upon reaching a pre-designated threshold can alert the pharmaceutical company to ship which products to which representatives.
3. All shipments from the warehouse are considered accurate at the time of shipping. The POS is considered an accurate representation of the products shipped to, and received by the representative at this time. Upon receipt of the actual samples, it is incumbent upon the representative to acknowledge actual receipt of the shipment, as well as verify quantities and lots received. Options include:

- i. The representative may scan product bar codes from the shipment, creating an AOD for each product/lot/qty received. This information will then be synchronized with the central processor service upon completion. An inventory adjustment or additional action will occur at this point. In the event the AOD does not match the POS, additional corrective action must be taken. However, due to the real-time nature of the System, this information is available much sooner than in current systems.
- ii. In the absence of bar codes, the representative may physically count the shipment in the presence of the shipper. Discrepancies must be noted at the time of delivery. If the order is correct, the representative will issue an AOD electronically through the System. If the order is incorrect or incomplete, additional corrective action is taken.
- iii. Once the inventory has been received and the representative initiates an AOD, the System reconciles the representative's virtual inventory with the products received. This information is now available via either the System or the manufacturer's warehouse management system. Note: Based upon requirements of the pharmaceutical company client this inventory information can be accessed by the representative or an agent of the company through a secure web site.

4. Inventory transfers and other disbursements are also tracked using the System process. Current PDMA regulations stipulate that last inventory data, current inventory data, distributions to rep, all distributions, transfers, returns, and adjustments since the last inventory be captured within a specified tolerance.

Transfers in case/lot quantities discourage diversion, as well as potential theft or loss.

Transfers between representatives are tracked as illustrated in Figure 3.

#### Real-Time Verification and Validation of Data

Under current PDMA regulations, as well as FDA and DEA regulations, pharmaceutical samples must be distributed to only valid licensed practitioners. In current processes, whether paper-based or electronic, data is verified and validated against specific data tables to insure accuracy. However, these processes occur well after the transaction is completed. The System redefines this process by utilizing real-time verification and validation of practitioner, product and representative data, as well as any data required by a specific pharmaceutical company and/or PDMA or other regulations.

By presenting disbursement information to the System at the time of each transaction, greater control over the transaction is possible. By providing details of the sample disbursement at the time of the transaction, the System not only verifies that samples are being distributed to a licensed, valid practitioner, but provides back an authorization code to the representative upon successful completion of the application of

these and other business rules. This authorization code denotes the successful completion of the disbursement, as well as the successful incorporation of that record into the System transaction history, and includes updates to the representative virtual inventory. The real time authorization process flows is shown in Figure 4.

Specifically, information provided to the System with each transaction is verified and/or validated against the most accurate data sources available at the time of the transaction. These data sources include, but are not limited to:

- DEA Information (for distribution of controlled substances)
- State License Information (To determine validity of a practitioner)
- Product Information (To insure disbursement of valid products and lot numbers)
- Rep Information (To determine validity of representative demographic information)
- Specific Business Logic (as defined by specific pharmaceutical clients)

At this point it is important to note that some of this data will be somewhat static. Examples of static data include representative demographics, as well as product offering for a specific pharmaceutical company. Other data, such as valid practitioner information, is quite dynamic in nature.

The distinct advantage that the System offers over other systems is the timeliness of information and the Co-Op (shared) data. A single instance of this benefit is by

continually updating the database containing the practitioner universe. With each successful transaction, the System essentially “scrubs” the practitioner data. As the size of the sales force utilizing the System increases, so does the validity of the data. With each add, change, or delete (ACD) to the practitioner database, the System database is updated to reflect the most current information. In contrast, current systems, that track sample disbursement activity after the fact, generally rely on data, that is updated periodically. In the case of DEA data, the data is updated monthly, with an estimated 30% change in data per month. By sharing information pertaining to valid practitioners, pharmaceutical clients can in effect, increase the accuracy of this scrub by leveraging transactional data being provided by the sales forces of other pharmaceutical clients. In other words, if Pharma Company A has 100 representative detailing practitioners, and Pharma Company B has 500 reps, the net effect for each company is that of a sales force of 600 reps continuously scrubbing (ACD) practitioner data. While this cooperative approach to sharing practitioner data is a novel approach to the pharmaceutical industry, it provides numerous benefits, including the reduction of costs associated with subscriptions to numerous current information sources, including DEA tables, prescribing data, etc.

#### The System – “Real Time” Authorization

After a representative has completed the practitioner detailing process and has captured the practitioner’s signature on his handheld device the “sample order” is transmitted to The System processor for authorization. It is important to note here that each company has created its own specific business rules regarding sample compliance.

These rules, while in conformity with the PDMA guidelines, can have added requirements that each sales call must meet to be considered complete. The System while a distinct process flow (as outlined herein) can adapt to any of the rules as required by the individual client. By creating the general infrastructure that can be applied globally to any potential client the System needs minimal lead-time to add new clients. This process is illustrated in Figure 5.

### Fax-Back / IVR Alternative Options

In some cases data collection cannot be conducted on a hand held device for variety of reasons. For these instances the System process has alternative methods to collect data.

#### The System Fax Back (SFB)

In the event a representative cannot complete a sample transaction via hand held device, The System provides alternative means of data collection, while adhering to the central tenet of “Real-Time” processing and authorization. Once the representative determines that an alternative means of data collection is necessary, the representative will fill out a paper SDF with all the required information. Each SDF has a unique document identifier (Form ID). These forms are distributed to representatives in a controlled manner, so as to associate a specific Form ID with a representative. It is important to note that it is not possible to scan product bar codes using the hand held device in a paper environment. However, by writing each product’s pseudo key

information on the SDF, along with the quantities disbursed, will provide the necessary information to complete the transaction.

Once the SDF is completed and signed by the Practitioner, the completed form is faxed to the central processor location for processing. The form is received by the central processor via a fax server in an image format. This image is processed by the server and passed to an available data entry clerk. Information from the form is then data entered by the clerk from the image. Business logic is applied, and the transaction is processed. Upon approval, an authorization code is generated, and the representative virtual inventory (VI) is updated to reflect the changes. This authorization code is then merged, along with the original image of the form, onto a receipt to be faxed back to the practitioner's office. Upon receipt of this fax, the representative is authorized to leave samples with the practitioner. The fax back document can be used as the practitioner's receipt. This process is illustrated in Figure 6.

## The System IVR

In the event a fax machine is not available to the representative, the transaction may be completed via the System Interactive Voice Response facility (IVR). As outlined above in the fax back process, the data collection process is identical. An SDF is completed with all required information. Once completed and signed by the practitioner, the representative will call the IVR facility and be prompted to data enter all required information using a touch-tone phone. Once this is completed, and the transaction

authorized, an authorization code will be generated by the System central processor and provided to the representative. This authorization code will be written onto the original SDF. An additional option is to provide a faxed receipt to the practitioner's office (should a fax machine be available). Once the authorization code is received, the representative may distribute samples to the practitioner. Once this transaction is completed and authorized, the representative mails or faxes the completed, authorized SDF to the PSNET processing center for reconciliation. This must be accomplished within a specified time frame. This process is illustrated in Figure 7

### The System Hardware and Software

The System operates, for example, in two operating platforms – the Palm OS and Microsoft Pocket PC (Windows CE3.0). The data is collected electronically by a portable device, such as an HP Jornada 540 Series Pocket PC equipped with Socket Bar Code Wand Product # SLSL2701-112 and an Ericsson GSM IR Adaptor (connect HP Jornada to the Internet/PSNET with a Ericsson phone

Symbol Technologies has combined bar code scanning technology with the Palm<sup>®</sup> platform to create the SPT 1500. Based on the popular Palm III<sup>™</sup>, the SPT 1500 enables users to capture and manage data with convenience and functionality. This device can be couple with the Palm III modem for wireless connectivity. Symbol Technologies has another product that incorporates both bar code and wireless ability in a single custom manufactured device.

Recently devices have been developed utilizing “Bluetooth” technology. This new technology is utilized in a device called the Anoto Pen. The Bluetooth wireless technology is a specification, developed by an industry committee, for a small-form factor, low-power, short-range radio links between mobile PCs, mobile phones and other digital devices. The Bluetooth radio enables fast and secure transmission of voice and data, as well as communication compatibility worldwide. Instant connections between devices with built-in Bluetooth wireless technology are maintained even when the devices are not within line of sight.

The Anoto pen consists of three main parts: a digital camera, an advanced image processing unit and a Bluetooth™ radio transceiver. The image processor calculates, in real time, the coordinates that will give an exact position in the entire Anoto pattern. During the image processing, snapshots are compared and information about how the pen is held is also gathered and stored. The angle between the point of the pen and the paper is calculated as well as the turning of the pen. At the upper part of the ink container, a pressure sensor measures the force used at the point of the pen while writing. To all the information gathered above is added an accurate time-stamp. The information collected through each snapshot consists of: X/Y coordinates, angle between pen and paper, turning of the pen, pressure against the paper, and an accurate time-stamp.

Block letters and figures, entered in e.g. pre-defined address fields, are converted to ASCII format. The x/y flat file is compressed and encrypted. All resulting data are packeted and put in an intermediate storage which can accommodate the code for

numerous fully written letter pages. Finally, the information is transmitted over a Bluetooth radio link, either directly to a computer where a facsimile of the handwriting on the paper is produced or forwarded via a relay device (e.g. mobile phone, PC or PDA) to the System gateway. From the central processor gateway, the information is processed as outlined above. Note that a minimum of information interpretation is performed in the pen. Data interpretation is performed on the central processor server.

Usage knowledge of handwriting on paper is enough to fill out sample disbursement forms, send e-mail, tax, etc. The pen creates a digital trace of whatever is written or drawn and stores it in the pen until it is forwarded, via a Bluetooth radio link, to the relay device or final destination. Figure 10 shows examples of the various communication technologies that can be employed.

### The System – “Real Time” Authorization Using a Paper Based Solution Utilizing Anoto Technology

Applications in this group use the pen and paper mainly as input devices to the computer, PDA or mobile phone. Text written on the SDF is transferred via a Bluetooth radio link as images directly to the computer synchronized to the pen as soon as the ‘Store- box’ at the bottom of the page is checked. The SDF may also contain other boxes to express certain actions to be taken. One example is to write an address in block letters and then touch the ‘Address-box’ on the paper with the pen, updating practitioner address information. Figure 8 illustrates a paper-based solution

A similar scenario would be to write the practitioner's state license number on paper. When the SDF is completed, a mark in the check box will trigger the pen to establish contact with the mobile phone over a central processor Bluetooth radio link. The phone identifies the message as intended for the System server and information is transferred to the base station using GPRS 4 and then by means of TCP/IP onward to the central processor server where the SDF is decoded. The data is processed as previously noted. A confirmation of delivery is sent from central processor to the representative's device with subsequent authorization shown on the mobile phone display after processing. In the event the transaction can't be authorized this information will be transmitted back to the representative's device along with error code(s) identifying reject reason(s). Block letters in dedicated fields are converted to ASCII format by the pen. The representative initiates transmission of data via Bluetooth to the System central processor for processing. When the data packet is received by the central processor, the System will forward a data receipt to the representative indicating processing.

By utilizing the System process, pharmaceutical companies can, in real time, account for their entire product inventory. This applies to inventory in the warehouse, at the representative's location as well as at the practitioner's office. Not only can this process assist pharmaceutical companies minimize diversion, it can lower their inventory costs by tracking all usage. Another facet of the System will be the ability to recall product from anywhere by specified product information, since all of that information will now be tracked automatically and in "real time".

All transactions will no longer be considered rep-centric; dependant upon data to be provided by the representative after a transaction has been completed.

1. The first step is to identify the key components of the system. This involves understanding the data sources, the processing logic, and the output mechanisms. It is crucial to map out how data flows from input to output, identifying any bottlenecks or areas for optimization.

2. Next, we need to establish a clear set of requirements. This includes defining the scope of the project, the expected performance metrics, and the constraints. These requirements will guide the development process and help in making informed decisions.

3. Once the requirements are clear, the next step is to design the system architecture. This involves deciding on the overall structure, the components, and how they interact. A well-thought-out architecture is essential for the system's success.

4. After the design is complete, the implementation phase begins. This involves writing the code, configuring the environment, and testing the system. It is important to follow best practices for coding and testing to ensure the system's reliability and performance.

5. Finally, the system is deployed and monitored. This involves putting the system into production and keeping an eye on its performance. Regular monitoring and updates are necessary to keep the system running smoothly and to address any issues that arise.